If there is a question about application and/or operation, contact:

Custom Equipment, LLC
2647 Hwy 175
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F: +1-262-644-1320
www.hybridlifts.com
The purpose of this Maintenance Manual is to provide qualified service personnel with information for servicing and maintaining Hy-Brid Lifts. All information in this manual must be read and understood before any attempt is made to service this machine.

The operation and safety manual is considered a part of the work platform and contains instructions and operating procedures essential to properly and safely operate the Custom Equipment Hy-Brid Lift. Users must read and understand all information in the Safety and Operations Manual before operation.

**DANGER**

THE OPERATION AND SAFETY MANUAL MUST BE READ AND UNDERSTOOD PRIOR TO OPERATING THE MACHINE.

- The user/operator should not accept operating responsibility until the manual has been read and understood as well as having operated the lift under supervision of an experienced and qualified operator.
- Because the manufacturer has no direct control over machine application and operation, proper safety practices are the responsibility of the user and all operating personnel.

**WARNING**

ANY MODIFICATION ON THIS MACHINE WITHOUT THE EXPRESS WRITTEN CONSENT OF THE MANUFACTURER IS PROHIBITED.
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Revisions:
Revision B: Rev p.20-21 (Ref 3153B) ............................................................ July 2017
1.1 | SAFETY SYMBOLS

Warnings and instructions that have a direct impact on safety are identified with the following signals:

**DANGER**

FAILURE TO FOLLOW THIS WARNING WILL CAUSE DEATH OR PERSONAL INJURY.

‘DANGER’ indicates an imminently hazardous situation, which, if not avoided, will result in death or serious injury.

**WARNING**

FAILURE TO FOLLOW THIS WARNING MAY CAUSE DEATH OR PERSONAL INJURY.

‘WARNING’ indicates a potentially hazardous situation, which, if not avoided, could result in death or serious injury.

**CAUTION**

FAILURE TO FOLLOW THIS WARNING MAY CAUSE INJURY OR DAMAGE TO EQUIPMENT

‘CAUTION’ indicates a potentially hazardous situation which, if not avoided, could result in minor or moderate injury or damage to equipment.

1.2 | GENERAL RULES AND PRECAUTIONS

Custom Equipment, LLC designed the Hy-Brid Lift push-around scissor lift to be safe and reliable. It is intended for elevating personnel, along with their necessary tools and materials to overhead work locations. Vibration does not create significant hazards on this machine.

An operator of any type of work platform is subject to certain hazards that cannot be protected by mechanical means. It is therefore essential that operators be competent, careful, physically and mentally fit, and thoroughly trained in safe operation of this machine. Although Custom Equipment, LLC conforms to specified ANSI & OSHA requirements, it is the responsibility of the owner to instruct operators with the safety requirements made not only by Custom Equipment, LLC, but by the various safety boards in your area, as well as additional requirements set forth by ANSI & OSHA. If you come across a situation that you think might be unsafe, stop the platform and request further information from qualified sources before proceeding.

**WARNING**

MAINTENANCE INFORMATION IS FOR USE BY TRAINED PERSONNEL ONLY.

**WARNING**

NEVER REACH BETWEEN SCISSOR LINKS OR PROP UP PLATFORM UNLESS MAINTENANCE PINS ARE IN LOCK.
1.3 | SAFETY GUIDELINES

Maintenance Lock
The maintenance lock must be placed into position whenever the machine is being serviced in the raised or partially raised position. Serious injury and/or death could result if maintenance lock is not used properly.

Other Guidelines
- Never work under an elevated platform until maintenance locks have been engaged.
- Remove all rings, watches, and jewelry when performing any maintenance.
- Do not wear long hair unrestrained or loose fitting clothing and neckties which may become caught on or entangled in equipment.
- Observe and obey all warnings and cautions on machine and in manual.
- Keep oil, grease, water, etc. wiped from standing surfaces and handhold’s
- Before making any adjustments, lubricating or performing any other maintenance, shut off all power controls.
- Battery should always be disconnected during replacement of electrical components.
- Keep all support equipment and attachments stowed in their proper place.
- Use only approved nonflammable cleaning solvents
- After maintenance, inspect the machine as described for Pre-delivery
2.1 | BATTERY MAINTENANCE

Battery cycle life will vary significantly depending on the depth of discharge. The deeper the depth of discharge the fewer cycles a battery will deliver. Conversely, the shallower the depth of discharge the more cycles a battery will deliver. To optimize the health of your battery, limit discharge to 80%.

The performance and life of a battery will vary with application, usage, temperature and depth of discharge. AGM batteries tend to deliver higher than their rated capacity (up to 10-15% higher) for ~30 cycles until they are “broken in” and settle at their rated capacity.

Operating batteries above 80°F (27°C) will yield runtime above the rated capacity and operating batteries below 80°F (27°C) will yield runtime below the rated capacity. Cold temperatures can significantly reduce battery capacity. Although higher temperatures increase the battery capacity they also accelerate corrosion and reduce overall battery life.

2.2 | BATTERY MAINTENANCE WET CELL BATTERIES

If this unit is equipped with a deep cycle 12-volt Group 27 battery, the care and maintenance of your battery has much to do with how well this unit functions. Battery wiring and water level should be checked monthly. Do not overfill. When the cells are too full, fluid will seep out when charging. The solution is at its proper strength when the battery is manufactured. Use distilled water and keep fluid up to proper level. When required, water should be added to battery after charging, unless water level is below the plates.

- Slide cabinet open to access battery.
- Remove battery caps and check fluid level.
- Fill each cell (if needed) to split ring with distilled water.
- Reinstall caps.
- Wash all dirt, debris, acid, etc., off battery whenever corrosion is detected. Use a solution of 5ml baking soda per 0.95 liters of warm water.
- Coat terminals with a commercially available coating.
- Close cabinet and latch in place.

2.3 | CHARGING THE BATTERY

This unit is equipped with either a deep cycle 12-volt AGM maintenance-free battery or a deep cycle Group 27 battery. Batteries should be fully charged after each use. Opportunity charging can be done but the batteries should be fully charged at least every other day if they are used daily. Charge in a ventilated area as gases may be released through the pressure relief valve if the batteries are excessively over-charged.

NOTE: The surrounding temperature greatly affects the power reserve within a battery.

EXAMPLE: A battery that is 100% charged at 80°F (27°C) drops to 65% at 32°F (0°C) At 0°F (-18°C), this battery will drop to 40% efficiency.

WARNING

Batteries generate explosive gases. Keep sparks and flame away from batteries. Do not smoke while charging.
Do not operate unit while charging. Shortened battery life will result.

- Park the machine on a level surface
- Plug charger into AC outlet until charged.
- For best battery life, leave charger plugged in until machine will be used again, the charger will maintain the battery charge.

**WARNING**

**DO NOT OPERATE UNIT WHILE CHARGING**

**CAUTION**

**NEVER ADD ACID TO BATTERY.**

---

**How to read battery display**

<table>
<thead>
<tr>
<th>POWER</th>
<th>BATTERY 1 STATUS</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>CHARGING</td>
<td>READY</td>
</tr>
<tr>
<td>GREEN LED (ON)</td>
<td>RED LED (OFF)</td>
<td>GREEN LED (ON)</td>
</tr>
</tbody>
</table>

This display indicates that the power is on but there is no connection to a battery. The charger must see approximately five (5) volts on a battery to deliver D/C current.

<table>
<thead>
<tr>
<th>POWER</th>
<th>BATTERY 1 STATUS</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>CHARGING</td>
<td>READY</td>
</tr>
<tr>
<td>GREEN LED (ON)</td>
<td>RED LED (OFF)</td>
<td>GREEN LED (OFF)</td>
</tr>
</tbody>
</table>

This display indicates that power is on and that both outputs are delivering D/C current to the batteries.

<table>
<thead>
<tr>
<th>POWER</th>
<th>BATTERY 1 STATUS</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>CHARGING</td>
<td>READY</td>
</tr>
<tr>
<td>GREEN LED (ON)</td>
<td>RED LED (OFF)</td>
<td>GREEN LED (ON)</td>
</tr>
</tbody>
</table>

This display indicates that power is on and that both outputs are finished charging and are in a float maintenance mode.
2.4 | LUBRICATION

<table>
<thead>
<tr>
<th>Item</th>
<th>Specification</th>
<th>Frequency</th>
</tr>
</thead>
<tbody>
<tr>
<td>Wheels</td>
<td>Teflon Spray</td>
<td>Quarterly</td>
</tr>
</tbody>
</table>

2.5 | COMPONENTS REQUIRING ADJUSTMENT

Under normal use, no components should require adjustment. Contact the manufacturer if adjustments are required.

2.6 | EXAMINATION, REPAIR, REPLACEMENT OF LIMITED LIFE COMPONENTS

With proper use, regular battery charging, and regular inspection, there are no limited life components that require routine replacement.

2.7 | SAFETY DEVICES AND SYSTEMS REQUIRING CHECKS

Check safety functions as part of daily inspection. Check that the brakes are holding.

2.8 | STORAGE

After periods of storage, exposure to extremes of ambient conditions—heat, cold, moisture, dust etc. inspect the machine. Batteries will need to be charged. Refer to the Pre-Delivery/ Frequent Inspection Checklist in the Maintenance Manual.

2.9 | MAJOR ALTERATIONS OR REPAIRS

Any alterations must be approved by the manufacturer. Major repairs, which affect the stability, strength, or performance of the machine must also be approved by the manufacturer, recorded, and include machine inspection and testing. Never attach pipe racks, material lifting devices, or make any other alteration that is not part of the intended design of the machine.
Regular inspection and conscientious maintenance is important to efficient economical operation of this machine. It will help to assure that equipment will perform satisfactorily with a minimum of service and repair. Make checks at the stated intervals or more frequently if required by local operating conditions. The following inspection checklists are required and included in this manual:

- Pre-Start (Required before operation at each work shift)
- Frequent (Required at intervals not more than three months)
- Pre-Delivery/Annual (Required at intervals not more than twelve months)

The rated life of the machine is Light Intermittent Duty (typical use 10 years, 40 weeks per year, 20 hours per week, 5 load cycles per hour).
3.1 | PRE-START INSPECTION CHECKLIST

Pre-start Inspection (Push-Around Models)

WARNING

THIS CHECKLIST MUST BE USED AT THE BEGINNING OF EACH SHIFT OR AFTER EVERY SIX TO EIGHT HOURS OF USE. FAILURE TO DO SO COULD AFFECT THE SAFETY OF THE OPERATOR.

Model: ___________________________ Serial Number: ____________________________

- Keep inspection records up-to-date.
- Record and report all discrepancies to your supervisor.
- A dirty machine cannot be properly inspected.

<table>
<thead>
<tr>
<th>Y-Yes/Acceptable</th>
<th>N-No/Unacceptable</th>
<th>R-Repaired</th>
<th>Y</th>
<th>N</th>
<th>R</th>
</tr>
</thead>
</table>

**VISUAL INSPECTIONS**

- Check that there are no damaged, dented, or bent structural members
- There are no loose or missing parts.
- Check that warning and instructional labels are legible and secure. Ensure the load capacity is clearly marked.
- Check the platform rails and safety gate for damage.
- Platform and base controls are not missing, damaged, frayed, or disconnected.
- Hydraulic hoses are not torn or loose, and there are no leaks. Check that hoses and cables have no worn areas or chafing.
- Check the tires for damage.
- Check that all snap rings are secure in grooves on pivot pins.

**FUNCTIONAL TESTS**

- Gate closes automatically and latches (alignment can be adjusted with screw-on toe board or railing).
- Platform Controls: Check all switches and push buttons for proper operation.
- Emergency Stop (Stops all movement)
- Up/Down Controls (Elevates, Lowers, Enable button must be pressed).
- Base Controls: Check all switches and push buttons for proper operation.
- Emergency Stop (Stops all movement)
- Key Switch (Selects Platform Control, Ground Control, or Off).
- Alarm (Not damaged, sounds for descent).
- Up/Down Rocker Switch (Elevates/Lowers).
- Wheels: Front and rear wheels rotate freely.
- Brakes engage and hold when platform is elevated.

Date: ___________________________ Inspected by: ____________________________
### AERIAL PLATFORMS SHALL BE INSPECTED, SERVICED, AND ADJUSTED TO MANUFACTURER’S REQUIREMENTS BY A QUALIFIED MECHANIC PRIOR TO EACH SALE, LEASE, OR RENTAL, AND EVERY 3 MONTHS OR 150 HOURS, WHICHEREVER COMES FIRST, AND ANNUALLY.

**Model:**
**Serial Number:**

- Check each item listed below.
- Use proper operating, service, and maintenance manual for specific information and settings.
- If an item is found to be unacceptable make the necessary repairs and check the “repaired” box.
- When all items are “acceptable”, the unit is ready for service.
- If an item is found to be unacceptable, make the necessary repairs and check the “repaired” box. When all items are “acceptable,” the unit is ready for service.

<table>
<thead>
<tr>
<th>Y — Yes/Acceptable</th>
<th>N — No/Unacceptable</th>
<th>R — Repaired</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>BASE:</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Inspect slide tracks for damage</td>
<td>□ □ □</td>
<td>□ □ □</td>
</tr>
<tr>
<td>All frame bolts tight</td>
<td>□ □ □</td>
<td>□ □ □</td>
</tr>
<tr>
<td>Pump Secure</td>
<td>□ □ □</td>
<td>□ □ □</td>
</tr>
<tr>
<td>DC motor secure</td>
<td>□ □ □</td>
<td>□ □ □</td>
</tr>
<tr>
<td>Battery Hold Downs Secure</td>
<td>□ □ □</td>
<td>□ □ □</td>
</tr>
<tr>
<td>Batteries Fully Charged</td>
<td>□ □ □</td>
<td>□ □ □</td>
</tr>
<tr>
<td>Counterweights secured</td>
<td>□ □ □</td>
<td>□ □ □</td>
</tr>
<tr>
<td>Wheels: Grease casters</td>
<td>□ □ □</td>
<td>□ □ □</td>
</tr>
<tr>
<td>Wheels: Bolts/Nuts Tight</td>
<td>□ □ □</td>
<td>□ □ □</td>
</tr>
<tr>
<td>Maintenance Locks: Pins storage location</td>
<td>□ □ □</td>
<td>□ □ □</td>
</tr>
<tr>
<td>All Shields/Guards in place</td>
<td>□ □ □</td>
<td>□ □ □</td>
</tr>
<tr>
<td>Hydraulic Oil Level</td>
<td>□ □ □</td>
<td>□ □ □</td>
</tr>
<tr>
<td>Check all hydraulic hoses for leaks</td>
<td>□ □ □</td>
<td>□ □ □</td>
</tr>
<tr>
<td>Check all hydraulic fittings for leaks</td>
<td>□ □ □</td>
<td>□ □ □</td>
</tr>
</tbody>
</table>

**SCISSORS**

- When beginning to elevate, overload light and alarm activate. Then, if not overloaded, allows elevation to continue, and light and alarm stop.

<table>
<thead>
<tr>
<th>Y — Yes/Acceptable</th>
<th>N — No/Unacceptable</th>
<th>R — Repaired</th>
</tr>
</thead>
<tbody>
<tr>
<td>No Broken Welds</td>
<td>□ □ □</td>
<td>□ □ □</td>
</tr>
<tr>
<td>Ret. Rings Secure on Pivots</td>
<td>□ □ □</td>
<td>□ □ □</td>
</tr>
<tr>
<td>No Bent Beam Members</td>
<td>□ □ □</td>
<td>□ □ □</td>
</tr>
<tr>
<td>All rollers turn freely</td>
<td>□ □ □</td>
<td>□ □ □</td>
</tr>
</tbody>
</table>

**WIRING / OTHER:**

- Switches secure

**DECALS:**

- Contactor(s) secure
- Tight on terminals (no loose wiring)
- Operator / Service Manual Included
- Battery Charger Secure / Operational

**COMMENTS:**

Date: ___________________________ Inspected by: ___________________________
4.1 | HYDRAULIC SCHEMATIC

Part No HS-HB-P3.6/527

MOVED COMPONENTS INTO PUMP BLOCK
06/12/2013

INITIAL RELEASE
05/03/2013

No. Revision

Custom Equipment, Inc.
West Bend, WI 53095

Hydraulic Schematic HS-HB-P3.6
5.2 | UPPER CONTROL WIRING DIAGRAM
Part No WD-144-21-075-52

- ENABLE
- E-STOP
- ELEV.
- LWR
- LIMIT SWITCH
- BATTERY GAUGE
- BATT+BATT-
- PUMP SOL./UP COIL

[Diagram of wiring connections with labels and annotations]

Custom Equipment, Inc.
Richfield, WI  53076
Phone: (262)644-1300

This drawing is confidential and proprietary to Custom, Equipment and is loaned in expectation that it will be kept confidential and used only for the purpose for which it is loaned.

WEIGHT: APPROX. 0.00 LB.
6.1 | TROUBLESHOOTING FLOWCHART: POWER

Troubleshooting Step 1: Main Power

Flowchart: HB-P827/1027 Power
Troubleshooting Step 1: Main Power

See also Main Power & Safety Circuit Wiring Diagram
WD-144-20-001-51
Or Electrical Schematic
WS-144-20-001-50

WARNING
Any modification on this machine without the express consent of the manufacturer is prohibited.

Does the machine function: (Elevate/Lower) No

Is the battery charger plugged in? No

Is the master power switch E-Stop off? No

Yes

Unplug the charger. Machine should not be operated while battery is charging.

Turn master power switch on.

Is the battery connected? Yes

Is the battery filled with water and fully charged? Yes

Is short protection fuse at pump blown? No

No

Yes

See Wiring Diagram

Connect battery.

Contact Hy-Brid Lifts with questions about a different problem

See SD-Battery-01

Replace with 20 Amp AGC Fuse.

Reference Revision A
Troubleshooting Flowcharts--General Notes:
Inspect parts for visible damage as they are encountered.
After each step, check if problem has been identified and/or resolved.
If so, make the recommended fix or see a referenced document.
If not, continue troubleshooting.
If a part has been identified as needing replacement, see the Parts View to identify part number to order.
If any wiring or components have been altered from the original manufacture, problems may not be identifiable.

Is upper E-Stop Button depressed/activated?

Yes

Reset E-Stop buttons. Pull out at both upper control and lower control locations.

No

Visually inspect wire harness from lower controls to upper, is there damage?

Yes

Replace wire harness or repair wire

No

Check wiring connections to identify a power supply problem.

See Electrical Schematic WS-144-20-001-50

Are all power supply connections and switches functioning properly?

Yes

See Elevating Problems Flowchart

Is machine in the elevated or lowered position?

No

See Lowering Problems Flowchart

Machine is Down

Machine is Up

Reference Revision A
6.2 | TROUBLESHOOTING FLOWCHART: ELEVATING
Troubleshooting Step 2A: Elevating

Flowchart-HB-P827/1027-Elevating
Troubleshooting Step 2A: Elevating

WARNING: Set up for maintenance safety:
Remove load from platform.
Check for overhead obstructions.
Platform movement may occur.
Never reach between scissors links or prop up platform unless maintenance pins are in place.

Does machine elevate? Not at all ▶
Yes, but not properly

Does the pump run? Yes ▶
No

Can you see anything obstructing the components? Yes ▶
Remove obstruction

Is the emergency down valve open? Yes ▶
Close emergency down valve

Starts ascending, then stops? Yes ▶
No

Does the platform overlong? Yes ▶
No

Is armguard limit switch damaged? Yes ▶
Replace limit switch.

Ascent speed slow or erratic? Yes ▶
No

Is there a restriction in hydraulic hose? Yes ▶
Replace hydraulic hose.

Reference Revision A
Troubleshooting Flowcharts—General Notes:
Inspect parts for visible damage as they are encountered.
After each step, check if problem has been identified and/or resolved.
If so, make the recommended fix or see a referenced document.
If not, continue troubleshooting.
If a part has been identified as needing replacement, see the Parts List.
To identify part number to order.
If any wiring or components have been altered from the original manufacture, problems may not be identifiable.

**WARNING**
Any modification on this machine without the express consent of the manufacturer is prohibited.

Failure to comply with safety precautions may result in damage, injury, or death.
Refer to Maintenance Manual for complete warnings.

**-is up/down switch damaged?**
- No
  - Is Overload Enable Limit Switch damaged?
    - Yes
      - Replace damaged rocker switch at upper or lower control.
    - Yes
      - Replace OL Enable LS
    - No
      - Replace Pump Assembly
      - Does pump operate?
        - Yes
          - Time and parts available?
            - Yes
              - Try replacing up valve
            - Yes
              - Check wiring connections in elevate components.
                - See Electrical Schematic WS-144-20-001-50
            - No
              - Flush down valve by simultaneously pressing up switch at base and pulling e-down cable control for 30 sec.
                - There may be foreign matter lodged.
      - No
        - Is there a different problem (something is leaking, unusually noisy, etc.)

**- Is hydraulic fluid low?**
- Yes
  - With platform lowered, fill pump reservoir with at least 1.8 liters of oil.
  - No
    - Are power connections to elevate circuit and switches functioning properly?
      - Yes
        - Replace or repair identified problem. See Parts List.
      - No
        - Level of skill with hydraulic maintenance?
          - Experienced with hydraulic systems
            - Check Hydraulic Circuit. (Additional tools and higher level of skill required) See Hydraulic Schematic HS-144-20-001-50
          - Not experienced with hydraulics
            - Contact Hy-Brid Lifts
6.3 | TROUBLESHOOTING FLOWCHART: LOWERING

Troubleshooting Step 2B: Lowering

Flowchart: HB-P827/1027-Lowering

Troubleshooting Step 2B: Lowering

**WARNING:** Set up for maintenance safety:
- Remove load from platform.
- Check for overhead obstructions. Platform movement may occur.
- Never reach between scissors links or prop up platform unless maintenance pins are in place.

---

**See also:**
- Wiring Diagram WD-144-20-001-51 or Schematic: WS-144-20-001-50
- And Hydraulic Schematic HS-144-20-001-51

---

**Flowchart Details:**

1. **Does machine lower?**
   - **Yes:**
     - **Yes:**
       - **Starts descending, then stops?**
         - **Yes:**
           - **Yes:*
             - **Is maintenance check in place?**
               - **Yes:**
                 - **Yes:**
                   - **Pull out emergency stop button at upper controls.**
                   - **No:**
                     - **No:**
                       - **Replace hydraulic hose.**
     - **No:**
       - **Contact manufacturer to arrange replacement.**

2. **No:**

   **Does machine lower, not at all?**
   - **Yes:**
     - **Will Manual Override lower the platform?**
       - **Yes:**
         - **Has key switch been turned off?**
           - **Yes:**
             - **Yes:**
               - **Turn key to upper or lower ON position.**
             - **No:**
               - **Yes:**
                 - **Pull out emergency stop button at upper controls.**
               - **No:**
                 - **Is an E-Stop activated?**
                   - **Yes:**
                     - **Yes:**
                       - **Turn key to upper or lower ON position.**
                     - **No:**
                       - **Pull out emergency stop button at upper controls.**
                   - **No:**
                     - **No:**
                       - **Check manual override cable, lever, and fastening points.**

3. **Does machine lower, but not properly?**
   - **Yes:**
     - **Is maintenance check in place?**
       - **Yes:**
         - **Yes:**
           - **Close emergency down valve. Check cable connections.**
         - **No:**
           - **Foreign matter lodged in up or down valve?**
             - **Yes:**
               - **Flush down valve by simultaneously pressing up switch at base and down switch on platform control for 30 sec.**
             - **No:**
               - **Replace coil and lightly tighten nut.**
     - **No:**
       - **Down Valve Coil mounting nut too tight? Nut should only be lightly snug: 30 in.-lb.**
         - **Yes:**
           - **Replace coil and lightly tighten nut.**
         - **No:**
           - **Disassemble and clean. Look for residue in screen and on O-ring or damage to O-ring.**

---

Reference Revision A
**WARNING**

Any modification or repairs to this machine without the express consent of the manufacturer is prohibited.

**WARNING**

Failure to comply with safety precautions may result in damage, injury, or death. Refer to Maintenance Manual for complete warnings.

**Troubleshooting Flowcharts—General Notes:**
Inspect parts for visible damage as they are encountered. After each step, check if problem has been identified and/or resolved. If so, make the recommended fix or see a referenced document. If not, continue troubleshooting. If a part has been identified as needing replacement, see the Parts View. To identify part number, order to part number.
If any wiring or components have been altered from the original manufacture, problems may not be identifiable.

**SECTION 6 | TROUBLESHOOTING FLOWCHARTS**

**6.3 | TROUBLESHOOTING FLOWCHART: LOWERING**

**MAINTENANCE & TROUBLESHOOTING**

**HB-P527**

**SUPO-724**

**REV B**

**BY CUSTOM EQUIPMENT LLC**

---

**OK**

- **Is battery charged?**
  - Yes: **Check wiring connections in lowering components. See Electrical Schematic WS-144-20-001-50.**
  - No: **Charge battery. See SD-Battery-01.**

- **Does the up/down switch appear damaged?**
  - Yes: **Replace up/down switch at upper control.**
  - No: **Does the overload limit switch appear damaged?**
    - Yes: **Replace limit switch at platform.**
    - No: **Check wiring connections to lowering circuit and switches functioning properly.**

- **Are power connections to lowering circuit and switches functioning properly?**
  - Yes: **Level of skill with hydraulic maintenance?**
    - Yes: **Not experienced with hydraulics.**
      - Yes: **Replace down valve.**
      - No: **Experienced with hydraulic systems.**
        - Yes: **Check Hydraulic Circuit. (Additional tools required, higher level of skill required.) Refer to Hydraulic Schematic HS-144-20-001-S1.**
        - No: **Not experienced with hydraulic systems.**
          - Yes: **Contact Hy-Brid Lifts.**
          - No: **Faulty down valve?**
            - Yes: **Replace down valve.**
            - No: **Faulty check valve?**
              - Yes: **Replace pump.**
              - No: **Run unit up and then check for oil flow out of return line. Bad cylinder seal if oil is flowing from return line.**

- **Faulty check valve in pump?**
  - Yes: **Listen carefully near motor when not energized—may be running backwards.**
  - No: **Replace pump.**

**Reference Revision A**
**CAUTION**

USE ONLY MANUFACTURER APPROVED REPLACEMENT PARTS. USE OF NON-OEM PARTS WILL VOID WARRANTY.

**CAUTION**

REPLACEMENT OF THE FOLLOWING COMPONENTS WILL AFFECT THE STRENGTH, STABILITY, OR SAFETY FUNCTION OF THE UNIT: BATTERY, HYDRAULIC CYLINDER, AND ALL STRUCTURAL COMPONENTS.

Refer to the Hy-Brid Lifts Operation and Safety Manual for decal part numbers and locations.

In addition to the decals listed in the Operation and Safety Manual, a partial list of replacement parts. These represent current model revisions. A full parts manual is available from Hy-Brid Lifts.

Refer to our website, www.hybridlifts.com for more complete part listings and earlier revisions. Several parts are model-, serial number-, or manufacture date-specific. Contact your dealer for replacement part availability and pricing.

<table>
<thead>
<tr>
<th>Description</th>
<th>Part Number</th>
<th>Notes</th>
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<tbody>
<tr>
<td>BRAKE SPRNG</td>
<td>HARD-690</td>
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<tr>
<td>BUBBLE LEVEL</td>
<td>HARD-086</td>
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</tr>
<tr>
<td>BUTTON, PUSH GREEN</td>
<td>ELEC-602-KIT</td>
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<tr>
<td>BUTTON, PUSH/PULL RED E-STOP</td>
<td>ELEC-071-KIT</td>
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<tr>
<td>CONTACT BLOCK, NC</td>
<td>ELEC-072</td>
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<tr>
<td>CONTACT BLOCK, NO</td>
<td>ELEC-603</td>
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<tr>
<td>DECAL KIT, HB-P527</td>
<td>143-20-006-50-K</td>
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<tr>
<td>GATE SPRING</td>
<td>HARD-606-2</td>
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<tr>
<td>HYDRAULIC OIL</td>
<td>HYDR-032</td>
<td>Not available as a replacement part. Replace with Flomite #150, Dexron II, Mobil-DTE 2 or equivalent 32 weight implement oil.</td>
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<tr>
<td>MANUAL BOX</td>
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<td>METER, VOLT, 12V</td>
<td>ELEC-610-5</td>
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<td>RIGID CASTER ASSEMBLY</td>
<td>144-21-031-50-K</td>
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<td>SWITCH LEVER, MASTER DISCONNECT</td>
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<td>SWITCH, LIMIT, ROT LVR, NO/NC PO</td>
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<td>SWITCH, ROTARY MOMENTARY, 3-POS</td>
<td>ELEC-002-A-KIT</td>
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<td>WHEE-713-5-KIT</td>
<td>Swivel</td>
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<td>ELEC-634D</td>
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<td>Description</td>
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<td>Notes</td>
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<tr>
<td>WHL, 8X2</td>
<td>WHEE-706-KIT</td>
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LIMITED WARRANTY

Warranty Statement—North America Only

LIMITED WARRANTIES

Subject to the terms, conditions and limitations set forth herein, Custom Equipment, LLC (the “Company”) warrants to the first end-user (“Buyer”) that:

Limited Product Warranty

For a period of 12 months from the date that a new product manufactured by the Company (“Product”) is delivered to the Buyer, the Product will (i) conform to the specifications published by the Company for such Product as of the date of delivery; and (ii) be free of any defect in material and/or workmanship under normal use and maintenance; and

Extended Structural and Chassis Warranty

For a period of 60 months from the date that the Product is delivered to the Buyer, the chassis and other structural components of such Product will be free from defects in material and/or workmanship under normal use and maintenance.

EXCLUSIONS / WHAT IS NOT COVERED

The following items are NOT covered under this Limited Warranty:

Defects in, and damage or loss relating to, any batteries incorporated by the Company into or made a part of the Product. Any such defects, damage or loss shall be exclusively covered by the battery manufacturer’s warranty, if any. For more information regarding the battery warranty, the Buyer should contact the battery manufacturer using the contact information shown on the battery;

Damage or loss resulting from or caused by carrier handling;

Damage or loss resulting from or caused by normal wear and tear, weathering, lack of use or use with incompatible equipment or software;

Damage resulting from or caused by improper maintenance, improper handling or storage, improper use, abuse, neglect, operation beyond rated capacity, or operation after discovery of defective or worn parts;

Any part, component or assembly altered or modified in any way not approved in writing by the Company;

Damage to any equipment or parts not manufactured by the Company; and

Acts of God, accidents or any other causes beyond the Company’s reasonable control.

MAKING A WARRANTY CLAIM

As a prerequisite to making any claim under this Limited Warranty, Buyer must give the Company written notice of any suspected defect promptly after discovery. Such notice shall specifically identify the suspected defect, the original delivery date and complete Buyer identification and location information. The Company will not accept any Product for warranty service without receiving Buyer’s written notice and issuing a return goods authorization. If requested by the Company, Buyer shall return the defective Product, or parts, components or assemblies thereof, to the Company, F.O.B, Company’s designated location. All returned Products or parts, components or assemblies thereof that are replaced under this Limited Warranty shall become the property of the Company. The Company reserves the right to review Buyer’s maintenance and operation records and procedures to determine if the alleged defect(s) were due to any of the items listed in Sections 2 of this Limited Warranty. The Company shall not be liable for any claim under this Limited Warranty if Buyer fails to satisfy the conditions set forth in this Section.
EXCLUSIVE WARRANTY REMEDIES

Exclusive Repair or Replace Remedy
The Company’s sole obligation and Buyer’s exclusive remedy with respect to any defect in the Product occurring during the warranty periods set forth in Section 1 of this Limited Warranty shall be for the Company, at its option, to repair or replace (or have one of its designated authorized dealers repair or replace) the Product or part, component or assembly thereof that contains a defect in materials or workmanship. The Company reserves the right, at its discretion, to use new, re-manufactured or refurbished replacement parts. Notwithstanding anything in this Limited Warranty to the contrary, the Company shall not be obligated to replace the entire Product if a covered defect can be remedied by the repair or replacement of a defective part, component or assembly. The Company shall be responsible for the cost of all parts and labor charges, up to the Maximum Labor Amount determined in accordance with Section 4(b) of this Limited Warranty, necessary to remedy such defect.

Labor Charges
If field repairs or parts replacement are necessary on any Product covered by this Limited Warranty, the Company will reimburse its designated authorized dealer for those direct labor costs incurred to perform such field repairs or parts replacement up to the maximum amount specified in the Company’s current Field Service Rate (hereinafter, the “FSR”) or in any ‘Flat Rate Guides’ or similar agreement established with the authorized dealer (such maximum amount shall be referred to in this Limited Warranty as the ‘Maximum Labor Amount’). Current versions of the Company’s FSR and Flat Rate Guides are incorporated by reference into this Limited Warranty. For a current copy of the Company’s FSR and Flat Rate Guides, Buyer should contact the Company at 1-866-334-0756. Buyer shall be responsible for any costs or fees due to the authorized dealer in excess of the Maximum Labor Amount.

DISCLAIMER OF OTHER EXPRESS AND IMPLIED WARRANTIES
Except for the limited warranties set forth in section 1 above, the company makes no other representations or warranties and hereby disclaims all express or implied representations or warranties regarding the product, including, without limitation, any implied warranty of merchantability, non-infringement of proprietary or third-party rights or fitness for a particular purpose. There are no warranties which extend beyond the description on the face hereof. No employee or representative of the company or any of its authorized dealers is authorized to modify any term, condition or limitation in this limited warranty unless such modification is made in writing and signed by an officer of the company.

LIMITATION OF LIABILITY
Notwithstanding anything in this warranty to the contrary, in no event shall the company or any of its affiliates or subsidiaries be liable to buyer for any indirect, special, exemplary, punitive or consequential damages (including lost profits, lost revenue, down time, loss of business opportunity or other economic losses), whether in an action in contract or tort (including negligence and strict liability) or otherwise, even if the company has been specifically advised of the possibilities of such damages.